SENTRY XPRESS 4.0 CONTROLLER- 3 KEY CONFIGURATION

Before proceeding please turn OFF the the power to the unit and turn it back ON. Observe the number/letter combination before IDLE appears. There is a number letter that is the software version then a dash ( - ) followed by a number that is the configuration number. Example “2b-1”. The software version is “1”. Retain this information to reset the controller.

# 3 KEY BOARD RESET INSTRUCTIONS

1. TURN OFF THE POWER
2. WHILE HOLDING ALL 3 KEYS DOWN TURN THE POWER ON, RELEASE AFTER 2 SECONDS.
3. TURN POWER OFF THEN FOLLOW CONFIGURATION

INSTRUCTION

4.0/3 KEY CONTROLLER CONFIGURATION

1. TURN THE POWER ON
2. HOLD THE UP BUTTON ‘TILL CFG/1 APPEARS
3. USING THE UP BUTTON SELECT CONFIGURATION 3 for Cone/Ramp Hold.
4. PRESS START- PID/FIBR WOULD APPEAR
5. USING THE UP BUTTON CHOOSE FIBER OR BRICK DEPENDING ON TYPE OF INSULATION IN THE KILN.
6. PRESS START- SFTY APPEARS
7. USING THE UP OR DOWN BUTTON SCROLL TO SAFETY TEMPERATURE. THE SAFETY TEMPERATURE IS THE MAXIMUM TEMPERATURE NOTED ON THE BLACK DATA PLATE AND ON THE WIRING DIAGRAM.
8. PRESS START- USER/4 WOULD APPEAR
9. PRESS START- IDLE WOULD DISPLAY
10. TURN POWER OFF THEN TURN ON

## CONGRATULATIONS!!!

YOU ARE NOW SET ON THE DESIRED CONFIGURATION.